



TEST REPORT	PRODUCT:	654M¹
Ford ESB-M11P8-A; 2013 Edition, December 11, 2013	TEST SUBSTRATE:	Stainless Steel, 20% Talc-Filled Polypropylene, and ABS
DOCUMENT TITLE: ADHESION REQUIREMENTS, PRESSURE SENSITIVE ADHESIVE - SPONGE RUBBER	REPORT DATE:	06/26/23

3.0 STANDARD REQUIREMENTS FOR PRODUCTION MATERIALS

	<u>Requirement</u>	<u>Stainless Steel Results</u>	<u>Polypropylene Results</u>	<u>ABS Results</u>
3.1 ADHESION (ASTM D 903)				
3.1.1 AS RECEIVED	0.66 N/mm	0.79 N/mm	0.70 N/mm	0.88 N/mm
3.1.2				
3.1.2.1 HEAT AGED	0.22 N/mm	1.32 N/mm	0.93 N/mm	1.32 N/mm
3.1.2.2 HUMIDITY AGED	0.44 N/mm	1.01 N/mm	0.68 N/mm	1.06 N/mm
3.2 PEEL STRENGTH, FOAM TO PLASTIC MEMBRANE				
3.2 QUALITY				
Release film shall readily be removed from pressure sensitive adhesive so as not to interfere with normal production processing.	Readily Removable		Readily Removable	

¹Product tested with exposed-side backed with 1-mil PET film

APPROVED:

Original Test Date 6/15/18

Berry Global Technical Service Department

Conditioning and Testing per Ford ESB-M11P8-A except as noted